



Standard Aluminium Manufacturing Copper Sizes

Pipe Size	Thickness	Diameter	Centre Radius	No of Segments
½ " 15 mm	100	22.5	6	2
½ " 15 mm	80	18.5	6	2
½ " 15 mm	60	14.5	6	2
½ " 15 mm	50	12.5	6	2
½ " 15 mm	40	10.5	6	2
½ " 15 mm	30	8.5	6	2
½ " 15 mm	25	7.5	6	2
½ " 15 mm	20	6.5	6	2

Pipe Size	Thickness	Diameter	Centre Radius	No of Segments
¾ " 22 mm	100	23.5	6	2
¾ " 22 mm	80	19.5	6	2
¾ " 22 mm	60	15.5	6	2
¾ " 22 mm	50	13.5	6	2
¾ " 22 mm	40	11.5	6	2
¾ " 22 mm	30	9.5	6	2
¾ " 22 mm	25	8.5	6	2
¾ " 22 mm	20	7.5	6	2

Pipe Size	Thickness	Diameter	Centre Radius	No of Segments
1 " 28 mm	100	24	6	2
1 " 28 mm	80	20	6	2
1 " 28 mm	60	16	6	2
1 " 28 mm	50	14	6	2
1 " 28 mm	40	12	6	2
1 " 28 mm	30	10	6	2
1 " 28 mm	25	9	6	2
1 " 28 mm	20	8	6	2

Pipe Size	Thickness	Diameter	Centre Radius	No of Segments
1¼ " 35 mm	100	24.5	6	2
1¼ " 35 mm	80	20.5	6	2
1¼ " 35 mm	60	16.5	6	2
1¼ " 35 mm	50	14.5	6	2
1¼ " 35 mm	40	12.5	6	2
1¼ " 35 mm	30	10.5	6	2
1¼ " 35 mm	25	9.5	6	2
1¼ " 35 mm	20	8.5	6	2



Standard Aluminium Manufacturing Copper Sizes

Pipe Size	Thickness	Diameter	Centre Radius	No of Segments
1½ " 42 mm	100	25.5	6	2
1½ " 42 mm	80	21.5	6	2
1½ " 42 mm	60	17.5	6	2
1½ " 42 mm	50	15.5	6	2
1½ " 42 mm	40	13.5	6	2
1½ " 42 mm	30	11.5	6	2
1½ " 42 mm	25	10.5	6	2
1½ " 42 mm	20	9.5	6	2

Pipe Size	Thickness	Diameter	Centre Radius	No of Segments
2 " 54 mm	100	26.5	7	2
2 " 54 mm	80	22.5	7	2
2 " 54 mm	60	18.5	7	2
2 " 54 mm	50	16.5	7	2
2 " 54 mm	40	14.5	7	2
2 " 54 mm	30	12.5	7	2
2 " 54 mm	25	11.5	7	2
2 " 54 mm	20	10.5	7	2

Pipe Size	Thickness	Diameter	Centre Radius	No of Segments
2½ " 67 mm	100	27.5	9	2
2½ " 67 mm	80	23.5	9	2
2½ " 67 mm	60	19.5	9	2
2½ " 67 mm	50	17.5	9	2
2½ " 67 mm	40	15.5	9	2
2½ " 67 mm	30	13.5	9	2
2½ " 67 mm	25	12.5	9	2
2½ " 67 mm	20	11.5	9	2

Pipe Size	Thickness	Diameter	Centre Radius	No of Segments
3 " 76 mm	100	28.5	10	2
3 " 76 mm	80	24.5	10	2
3 " 76 mm	60	20.5	10	2
3 " 76 mm	50	18.5	10	2
3 " 76 mm	40	16.5	10	2
3 " 76 mm	30	14.5	10	2
3 " 76 mm	25	13.5	10	2
3 " 76 mm	20	12.5	10	2



Standard Aluminium Manufacturing Copper Sizes

Pipe Size	Thickness	Diameter	Centre Radius	No of Segments
4 " 108 mm	100	32	12	3
4 " 108 mm	80	28	12	3
4 " 108 mm	60	24	12	3
4 " 108 mm	50	22	12	3
4 " 108 mm	40	20	12	3
4 " 108 mm	30	18	12	3
4 " 108 mm	25	17	12	3
4 " 108 mm	20	16	12	3